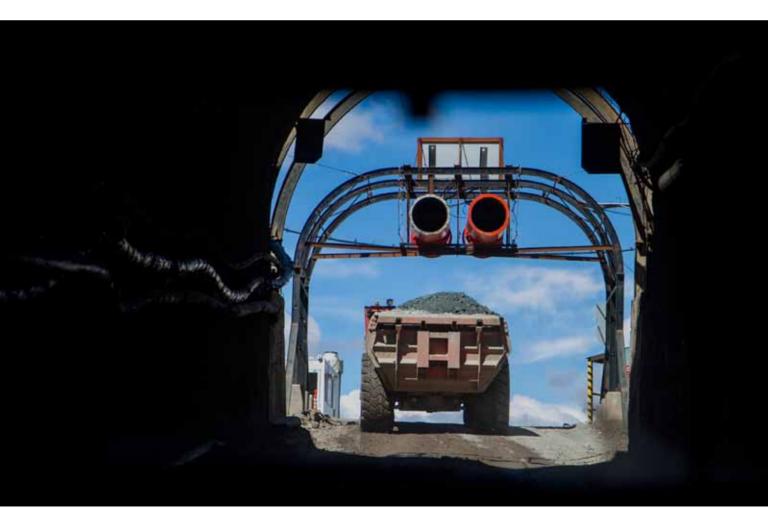


GOLDCORP: CERRO NEGRO

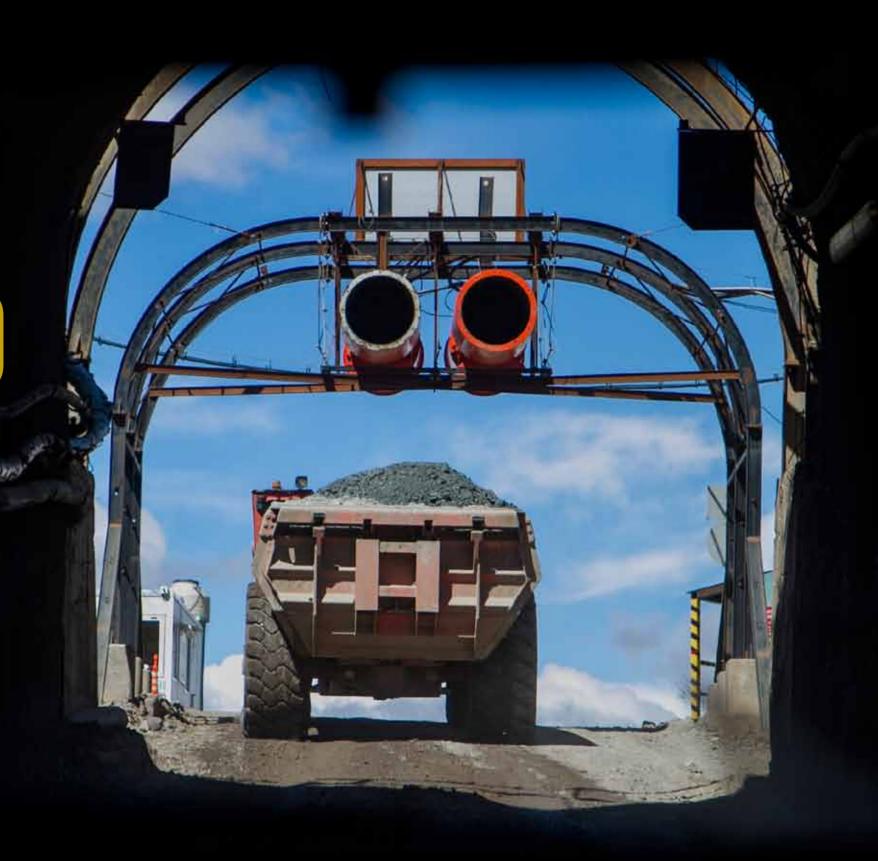
CERRO NEGRO READY TO YIELD



CERRO NEGRO READY TO YIELD

Goldcorp is the fastest-growing, lowest-cost senior gold producer, and its Cerro Negro gold and silver mine in Argentina is on the cusp of producing its first gold

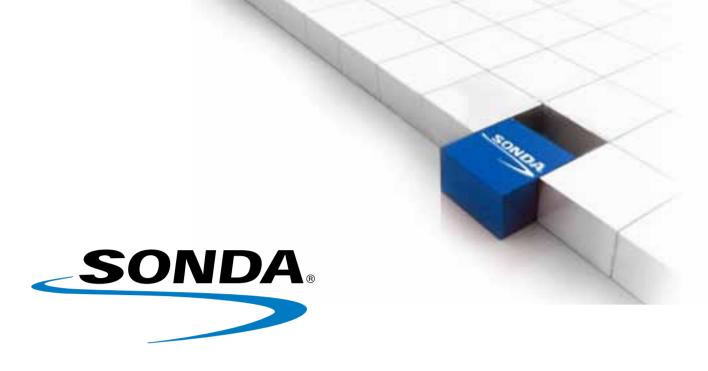
WRITTEN BY: JOHN O'HANLON RESEARCH BY: CANDICE NICE





he Canadian company Goldcorp Inc acquired the Cerro Negro project in late 2010 through the acquisition of Andean Resources. Cerro Negro is a camp-scale compilation with at least 6 veins - Eureka, Mariana Central, Mariana Norte, San Marcos, Bajo Negro and Vein Zone - already identified and located near surface which allow for development of relatively shallow ramps which will reach depths of 300 metres, on average. Acquired as an advanced stage exploration and development project, Cerro Negro is quickly being transformed into one of the largest gold mines in Argentina. Located in the southern Province of Santa Cruz, Cerro Negro is currently one of the largest mining construction development projects in the country with over 3,000 workers developing 3 underground mines with ramp access and one centralised processing plant.

A year ago when we spoke to Project Director Alastair Still, work at the site was still focused on exploration. That exploration potential still exists, but today there's a good deal of underground activity as well as the mine, or rather mines, get into initial production. Underground ore production from the Eureka mine started on April 1 this year, and initial ore development commenced at the Mariana Norte and Mariana Central mines during June. "Ore is being stockpiled on the surface, while mine development continues with ramp access, vertical raises, and horizontal stope development," he explains. He is pleased with the initial analysis of the first ore produced and stockpiled: "Estimated gold and silver grades are in-line with modelled reserves and



Latin American Leader in IT Services

SONDA. A history of technological solutions which make your business easier. SONDA Argentina, SAP Gold Partner, technology partner of Goldcorp Cerro Negro.

Why SONDA?

Capacity

As an independent integrator with technological knowledge and experience.

Regional Vision

Extensive network of world-class services.

Commitment

Flexible business partner and customer needs orientated.

Strength

Financial capacity. Proven track record in the Latin American market.







resources at all three deposits currently being developed. The Eureka mine ramped up to approximately 500 tonnes per day of ore by mid-year and we expect that to increase to approximately 800 tonnes per day during the third quarter of 2013 and grow further as the mine increases to reach full production of 1,600 tonnes per day in 2014."

As part of the overall project development, Goldcorp is building a processing plant that will treat 4,000 tonnes of ore per day. Construction of access roads, a power line with connection to the national grid, camps for the workers and workshops is progressing



Plant construction - Vein Zone area

SONDA AS A KEY TECHNOLOGICAL PARTNER IN MINING INDUSTRY

During 2010, GoldCorp selects SONDA as a strategic IT solutions provider to accompany the development of the Cerro Negro project. Due to its capabilities and many years of experience, SONDA is in a position to offer the full range of SAP products and integrated services in addition to a broad portfolio of Professional Services, Integration Field Services for IT, Infrastructure and Applications.

The relationship between SONDA and GoldCorp began during the feasibility study of the Cerro Negro mining project. GoldCorp needed a partner to implement the ERP system. SONDA provided their experience in the mining industry, and its proven experience in planning, executing and maintaining IT solutions customized to their clients' needs. A business need was identified and a solution was suggested. SONDA and GoldCorp then launched the SAP ERP



implementation project, including Financials, Controlling, Asset Accounting, Materials Management and Project Systems. After the successful completion of this project, SONDA defined together with GoldCorp the best model to support the solution. The execution of this model has been underway for the past few years. The growing needs of the business for GoldCorp and the positive outcome of the SAP implementation project leverage a change of scope in the ERP landscape and different projects appeared. Thanks to the constant communication, continuous solution support and the proximity to the customer, SONDA was able to proactively understand the needs of the business and become a true strategic partner for IT solutions.

E. contacto.argentina@sonda.com www.sonda.com

GOLDER ASSOCIATES



Established in 1960, Golder is a global, employee-owned organisation driven by our purpose to engineer earth's development while preserving earth's integrity. We help our clients find sustainable solutions to the challenges society faces today including extraction of finite resources, energy and water supply and management, waste management, urbanisation, and climate change. With Golder, clients gain the advantage of working with highly skilled engineers, scientists, project managers, and other technical specialists who are committed to helping them succeed by embedding sustainable development principles and practices in their projects. We serve our clients as a globally connected community that shares knowledge to

find the answers to technical issues requiring innovative approaches. Our skills at developing client relationships and understanding their business needs enable us to help clients achieve their short- and long-term financial, social, and environmental goals. We are recognised by our clients for our technical expertise and service excellence. The success of Golder's culture can be seen through our steady growth. Our knowledge of local cultures, languages and regulatory requirements, combined with our global resources, makes it possible for us to help our clients achieve their business objectives around the world and at home.

E. ilopez@golder.com www.golder.com







Golder is a respected, employee-owned, global organisation providing a wide range of independent consulting, design and construction services in our specialist areas of earth, environment, and energy.

Golder office San Juan (Argentina): Iván Lopez E: ilopez@golder.com T: +54 264 4229050

ENGINEERING EARTH'S DEVELOPMENT, PRESERVING EARTH'S INTEGRITY



2014 production target

Eureka Camp

well. In the three years since the property was acquired, gold reserves and resources have nearly doubled. "New discoveries support our expectation that Cerro Negro will be a longlived, high quality asset with low production costs," says Still. Based on a throughput of 4,000 tonnes per day, annual gold production in the first five years of full production should average over 500,000 ounces.

The plant will ramp up to full production during 2014, which is consistent with last year's stated expectations.

Safe production remains a fundamental pillar for all activities, and Cerro Negro successfully completed over 2.5 million hours of work

personnel to ensure that they return safely home to their families at the end of each shift. People and Safety are core values of Goldcorp and this is expressed by our slogan: Safe Enough for our Families!" With the workforce 1,600

without a lost time injury. "This is a great

achievement by the team and it demonstrates

that we can continue to work with all of our

now expanded to more than 3,400 people, of whom 640 are directly employed: that's a lot of families!

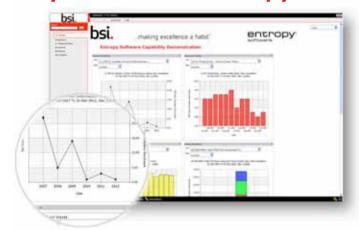
Cerro Negro is a challenging location. In the 2012 Fraser Institute Annual Survey of Mining Companies, the president of one producing mining



...making excellence a habit.



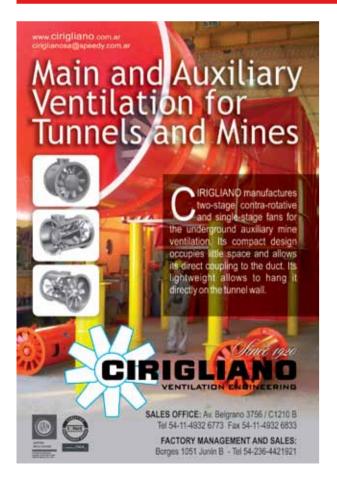
Reduce and manage your risks with Entropy™



BSI's Entropy provides a powerful management solution that significantly reduces the cost and effort needed to proactively manage risk, performance and sustainability activities.

BSI not only provides you with a web-based solution for your management systems, we also provide training and assessment services in standards such as ISO 9001, ISO 14001, OHSAS 18001, among others.

For further information please visit bsigroup.com.mx, call +52 (55) 5241 1370 (México) or email informacion.msmexico@bsigroup.com





BSI

BSI is a global organization that equips businesses with the necessary solutions to turn standards of best practice into habits of excellence. Formed in I90I, BSI was the world's first National Standards Body and a founding member of ISO. Over a century later it continues to facilitate business improvement across the globe by helping its clients drive performance, reduce risk and grow sustainably through the adoption of international management systems standards, many of which BSI originated. Famed for its marks of excellence, BSI's influence spans multiple sectors including aerospace, construction, energy, engineering, finance, healthcare, IT and retail.

www.bsigroup.com.mx



Geologist inside the Eureka mine

company noted: "In the last three years Argentina has gone from being a place that welcomed mining investment and protected it to one where nothing is certain, other than the country's and province's desire to take an ever-increasing amount of the investment returns. Inflation, currency controls, union activism, changing laws, corruption, and unwillingness to acknowledge the negative aspects of the

changes has made Argentina one of the most difficult places to invest: the country has plummeted from 'desirable' to 'not a chance at the moment' even though the minerals are largely untapped and the economic benefits to the poorest regions of the country could be enormous."

Though Chile remains the top-ranked mining jurisdiction in Latin America, Argentina's attractiveness as a mining jurisdiction has improved, though in Santa Cruz concern over resource nationalism,

500,000 OUNCES

Estimated annual gold production over first five years



Panoramic view of plant construction in Vein Zone area

"NEW DISCOVERIES SUPPORT OUR **EXPECTATION THAT CERRO NEGRO WILL BE** A LONG-LIVED, HIGH QUALITY ASSET WITH LOW PRODUCTION COSTS"

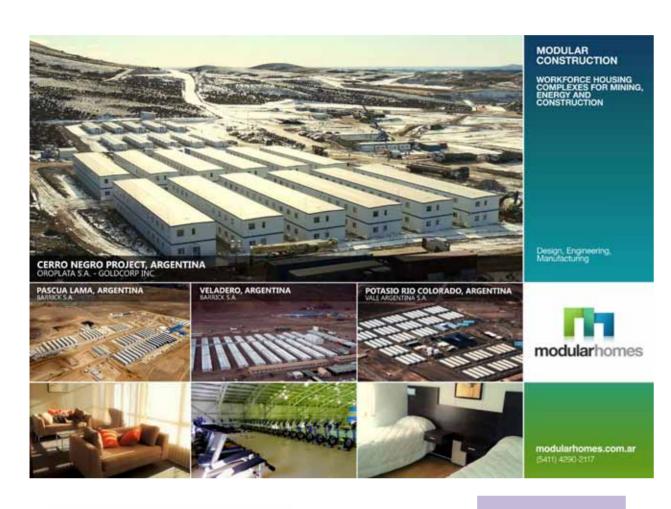
and mining opposition in some areas, has

ranching community. Unlike the northern stunted investment in the region. The Cerro part of Argentina, the people have not Negro property is 70 kilometres from the had a long history with mining or metals town of Perito Moreno, traditionally a processing, but this is now changing with

the development of Cerro Negro and several other mining projects in the district as the town becomes an important source for the supply of goods and labour alike.

As we reported a year ago, Goldcorp's social policy is something Alastair Still is passionate about and should go a long way to mollify the local nay-sayers. Much of the mine development is being built by a local JV which recruits its own staff. "The idea is that they carry on with the initial underground development work, and at the same time we

work with them to hire and train our own employees, who will become the miners for the extraction phase and continue with the long-term mine development once the main infrastructure is in place." And as the community will be aware, technology transfer is a major focus for Goldcorp in this region where little in the way of mining skills existed previously. The courses the company has established at the Perito Moreno Trade School are an essential feed of trained people for both the extraction and processing









Operator at work inside the mine

functions and a boost to employment in Santa Cruz Province as a whole.

The company is also working with local institutions to identify socially sustainable areas of investment, with the emphasis on partnership. In a recent achievement, Goldcorp has been able to bring a recent Argentinian law graduate into its legal team. "That young lady happens to be from the local Town of Perito Moreno where she was able to obtain a scholarship from Goldcorp to complete her university degree. Now that she has graduated, she has been hired to work at Cerro Negro giving hope for the youth of Perito Moreno that they can obtain a higher education and still come back to work in their home town. She is a great role model for the local community," explains Still.

This example of a woman entering into the mining profession, which has traditionally been dominated by men, is one area where

MODULAR HOMES SRL

With more than 30 years of experience, Modular Homes SRL manufactures high quality modular buildings for the mining and energy industries.

We bring turnkey solutions to the most extreme places, with comfort as one of our main goals.

We have design a wide variety of modular systems that covers all our customers needs - dormitories, recreation buildings, kitchen and dining, offices, etc along with all their service networks and engineering works.

Modular Homes SRL is the preferred source for temporary and permanent workforce housing for most of the big mining projects in South America.

www.modularhomes.com.ar

TRONADOR

At TRONADOR we possess more than 66 years of experience within the transport industry.

To assist our clients with their projects we have incorporated new tractor units during the past year, while also extending our semitrailers and other types of trailers. We have qualified staff who contribute their knowledge, experience and their outstanding service towards our success, and have a proven track record of being able to solve any problems which may arise, synchronising times and requirements in order to create an efficient service.

It is for this reason, and more, that we are proud to be part of this team.

www.tronadorl.com



3,400

Expanded workforce of Cerro Negro

Goldcorp is working to develop personally and professionally the under-utilised female segment of the workforce as an objective of a highly successfully program initiated by Goldcorp called, "Creating Choices". The program has been delivered successfully throughout Goldcorp's projects and operations by providing mentoring and coaching to women to empower them to grow and develop their full potential. "Another thing we have done in our search to generate sustainable value for the community", says Still, "is to partner with the Development Agency of Perito Moreno, a local authority that will work together with leaders in the community continuing to evaluate projects, increasing our participation in developing sustainable development projects."

But he never loses sight of the business objective: "Our challenge now is to finalise construction of the processing plant so we can begin producing gold as soon as possible. We want this to be a flagship mine for Goldcorp and a world-class mine for the people of Argentina!"

For more information about Goldcorp Cerro Negro visit: www.goldcorp.com



GOLDCORP

www.goldcorp.com

Produced by:

A CHIEVING BUSINESS EXCELLENCE ONLINE



www.bus-ex.com